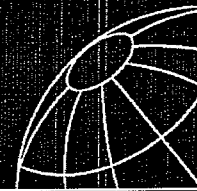




Glue Down Carpet Seam Adhesive



ROBERTS

WARNING! HAZARDOUS!

Extremely flammable • Vapors may ignite • Vapors harmful • Eye and skin irritant



ROBERTS® 8415 Glue Down Carpet Seam Adhesive is a solvent-based adhesive recommended to prevent unraveling, loss of face yarns and/or delamination of backings on foam rubber, urethane, jute, woven, latex unitary and polypropylene secondary backed carpets (i.e., Action-Bac®, AdBac®, SoftBac®).

ROBERTS 8415 IS NOT RECOMMENDED FOR VINYL OR OTHER

PRODUCTS OTHER THAN WHAT IS LISTED. NOTE: FOR BEST RESULTS USE CAREFUL ATTENTION WHEN APPLYING ADHESIVE. EXCESS ADHESIVE IS DIFFICULT TO COMPLETELY REMOVE AND MAY LEAVE RESIDUE THAT WILL EVENTUALLY ATTRACT DIRT.

TYPICAL PROPERTIES:

Appearance: Light Tan

Base: Synthetic Rubber

Non-volatiles: 57%

Consistency: Heavy Syrup

Shelf-Life: One year minimum at 70°F

Flash Point: Greater than 20°F T.O.C.

Maximum Open Time: Up to 10 minutes

Coating VOC: 550 grams per liter

Ventilation: Implement effective ventilation before, during and after installation by opening windows and doors for an adequate supply of fresh air. Consider using window fans and/or air movers to bring in fresh air and shorten curing time of the adhesive.

CAUTION: WHILE USING ROBERTS 8415 SOLVENT-BASED SEAM ADHESIVE, DO NOT ALLOW VAPORS TO BUILD UP. COVER AIR VENTS WITH HEAVY PAPER OR PLASTIC WITH MASKING TAPE TO PREVENT VAPORS FROM ENTERING OTHER ROOMS. STAY AWAY FROM HEAT, SPARKS OR OPEN FLAME. DO NOT SMOKE. MAKE SURE ELECTRICAL APPLIANCES AND/OR OTHER SOURCES OF IGNITION ARE TURNED OFF. DO NOT USE WHERE STATIC ELECTRICITY OR ELECTRICAL SPARKS ARE PRESENT. WEAR SOLVENT RESISTANT GLOVES AND EYE PROTECTION. CLOSE CONTAINER WHEN NOT IN USE. STORE IN A COOL, DRY PLACE.

Preparation & Application:

- Roberts 8415 seam adhesive is freeze-thaw stable at 10°F (-12.2°C) or above.
- The Roberts 8415 seam adhesive and flooring must be at least 65°F (18.3°C) or higher if recommended by the flooring manufacturer prior to application.
- Apply a bead of seam adhesive to only one side of the carpet, along the carpet backing and where face yarns enter backing (not the cushion) with a Roberts 10-145 Applicator Bottle.
- Close the seam by joining both sections of the carpet together while the seam adhesive is still wet (within 5-10 minutes).
- Press and smooth carpet firmly to finish seaming the edges.

Note: For installation instructions not included on this label or provided by the flooring manufacturer, refer to CRI-104 or CRI-105 installation standards for additional information regarding application.

Clean Up: Within 10 minutes after using the Roberts 8415 seam adhesive, use Roberts 1912 Adhesive Cleaner sparingly, with a clean white cotton cloth to completely remove any traces of adhesive on the carpet surface. Wipe clean all seams to ensure that there is no excess adhesive left on the face of the yarn that can eventually attract dirt. **DO NOT POUR CLEANER DIRECTLY ONTO THE CARPET.** USING TOO MUCH CLEANER CAN CAUSE PERMANENT DAMAGE AND TEMPORARY SWELLING OF THE CARPET.

Warranty: Buyer assumes all risk of use, handling and storage of product not in strict accordance with label directions. No express warranties are given. Any implied warranty of merchantability or fitness for particular use is limited to one year from date of purchase. Liability for any incidental or consequential damage or loss is specifically excluded at all times. If used for other than professional purposes, any implied warranty of merchantability or fitness for particular use is excluded.



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First Aid:

- Inhalation** If inhaled, move victim to fresh air. Obtain medical attention immediately. Administer CPR if victim stops breathing.
- Eye Contact** Remove contaminated clothing and clean adhesive from skin with warm water and soap. Consult physician if irritation develops. Do not wear clothing again until laundered.
- Eye Contact** Flush with large quantities of water for 20 minutes with eyes open. Get medical attention immediately.
- Ingestion** Do not induce vomiting. If vomiting occurs, lean victim forward to reduce the risk of aspiration. Seek medical attention immediately. Administer CPR if victim stops breathing.

KEEP OUT OF REACH OF CHILDREN

Rated for commercial or residential use.
Refer to MSDS for more information.

Made in Canada

DANGER! FLAMMABLE!

**WARNING! CONTAINS CHEMICALS KNOWN
IN THE STATE OF CALIFORNIA TO CAUSE
CANCER, BIRTH DEFECTS OR REPRODUC-
TIVE HARM
(PROPOSITION 65)**

Available in these sizes:



8415-O 8415-P 8415-A